

## Instructions for setting up floor-standing units optimally

### General information

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- These instructions are intended solely for an authorized customer service engineer.
- Inform the customer of important points relating to operation and safety.

### Intended use

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These instructions describe the procedure used to level floor-standing units.

### Additional required instructions

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These instructions are a supplement to the user and installation manuals and the servicing documentation for your appliance and must only be used in conjunction with these documents. Please refer to the manuals for technical data, intended use, design and operation and safety information.

### Tools required

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- Measuring tape
- Spirit level
- Equipment or tool for lifting the appliance (e.g., pallet jack)
- Multitool
- 32mm open-ended wrench

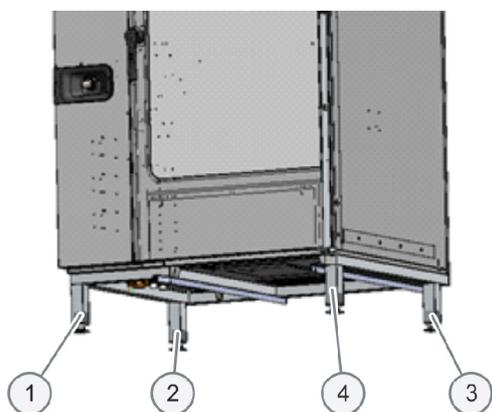
### Requirements

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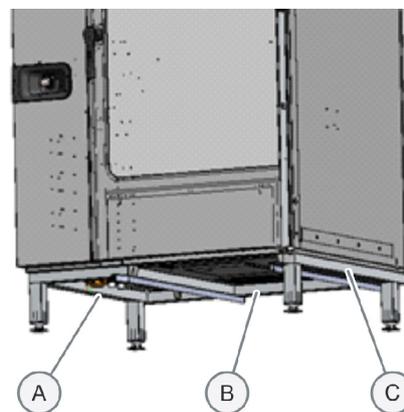
Check that the following requirements have been met:

- The supporting surface must be flat and level.
- The supporting surface must be able to bear the weight of the appliance (see Installation manual).
- The supporting surface must not have any large gaps, gratings, ducts, conduits, tubes, or pipes.
- It must be possible to move the loading trolley all the way in.
- There must not be anything that will affect the end position of the loading trolley relative to the combi steamer.

### Location of appliance feet and planes

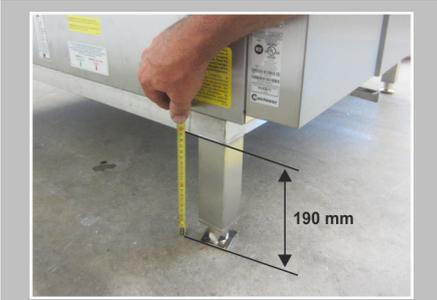


Item	Name
1	Appliance foot 1 (front left)
2	Appliance foot 2 (rear left)
3	Appliance foot 3 (rear right)
4	Appliance foot 4 (front right)



Item	Name
1	Plane A (left)
2	Plane B (rear)
3	Plane C (right)

### Levelling the floor-standing unit with a spirit level

1.  Adjust appliance foot 1 so that its height is approx. 190 mm.

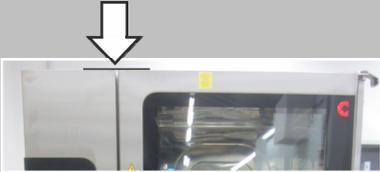
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2. **Level plane A (left side)**

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- 2.1  Use a spirit level to level plane A (left side).  
 To do so, use a 32-mm open-ended spanner to adjust the height of appliance foot 2.

<b>3.</b>		<b>Level plane C (right side)</b>
<b>3.1</b>		<p>Start by getting it roughly level.          Use a tool or piece of equipment (e.g., a pallet jack) to lift plane C from the middle.          Both appliance feet should be at only a very small distance from the floor.</p>
<b>3.2</b>		<p>Turn both appliance feet by hand all the way until they touch the floor.</p>
<b>3.3</b>		<p>Remove the tool or piece of equipment.</p>
<b>3.4</b>		<p>Now use a 32-mm open-ended spanner and a spirit level to level the plane with greater precision.</p>
<b>4.</b>		<b>Level plane B (rear)</b>
<b>4.1</b>		<p>Plane B is levelled using appliance feet 3 and 4.          To do this, turn both feet simultaneously (i.e., both feet always with the same number of turns).</p>

5.		<b>Check that the loading trolley goes in properly</b>
5.1		<p>Move the loading trolley all the way into the combi steamer. When doing so, make sure that the condensate collecting tray on the loading trolley rests against the pump cover or that the welded-on tray rests against the screw heads (both on the left and right sides), as shown in the picture. It must be possible to freely move the loading trolley in!</p>
5.2		<p>If the trolley bumps against anything, you will need to adjust the unit's height again. To do this, adjust all four appliance feet simultaneously (i.e., all four feet with the same number of turns always) so that the unit will remain level. Each full turn is equivalent to a height difference of approx. 2.3 mm.</p>
6.		<p>After completing steps 1 to 5, the unit should be level and the upper surfaces of the appliance door and front section should be on the same plane.</p>
7.		<p>If this is not the case, you can adjust the individual appliance feet as necessary to correct this. Consult the following table: 'How the appliance door's upper left corner moves when an appliance foot is turned'. <b>Please note:</b> Adjusting the individual appliance feet in order to align the appliance door will have a minimum impact on how level the unit is and will not affect its operation whatsoever.</p>

### How the appliance door's upper left corner moves when an appliance foot is turned

	Appliance foot 1	Appliance foot 2	Appliance foot 3	Appliance foot 4
<b>When the appliance foot's height is increased</b>	The appliance door corner goes down	The appliance door corner goes up	The appliance door corner goes down	The appliance door corner goes up
<b>When the appliance foot's height is decreased</b>	The appliance door corner goes up	The appliance door corner goes down	The appliance door corner goes up	The appliance door corner goes down